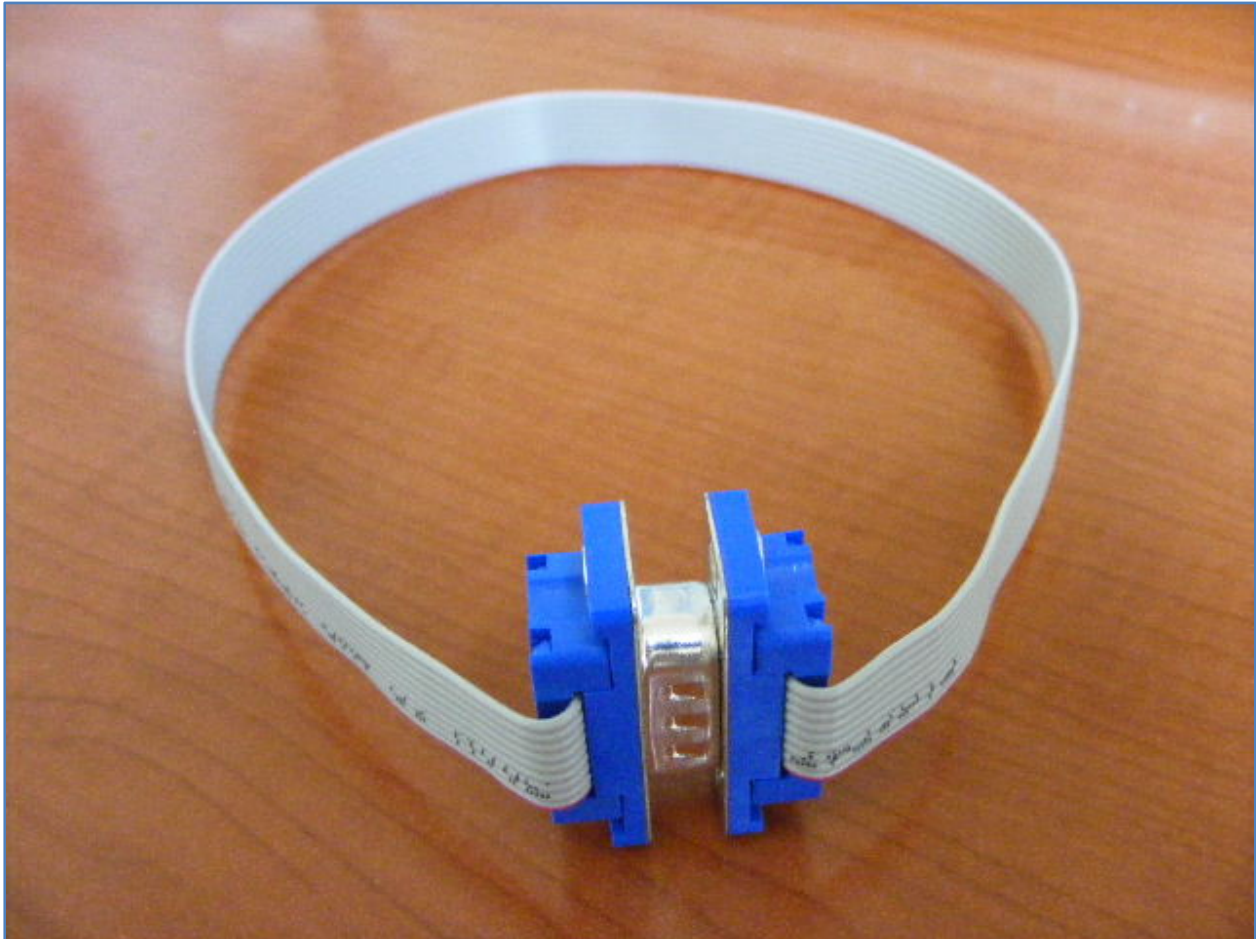


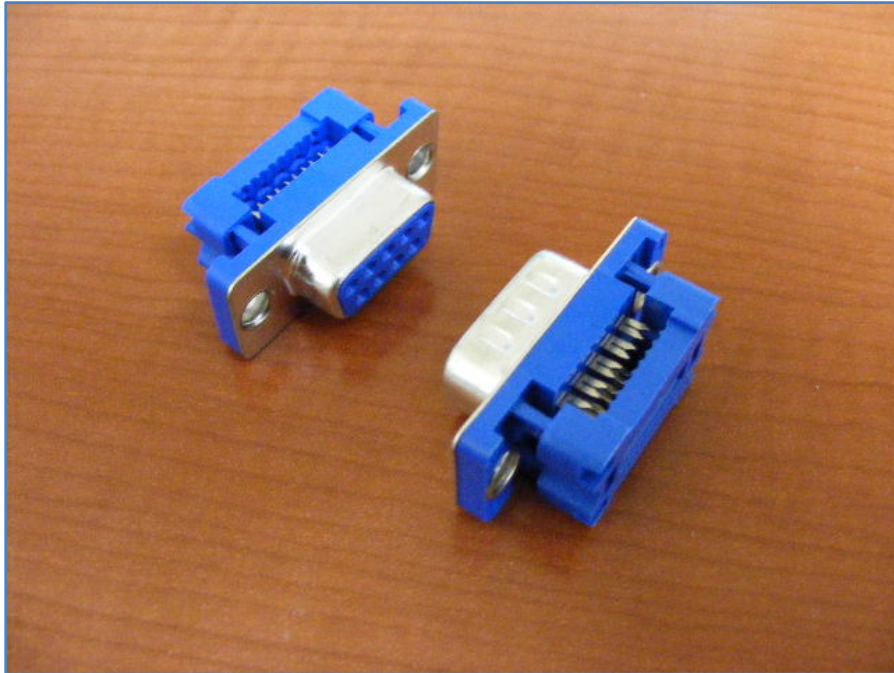
Serial Cable Assembly Guide



January 20, 2008



1. Orient Male and Female DB-9 connectors as shown

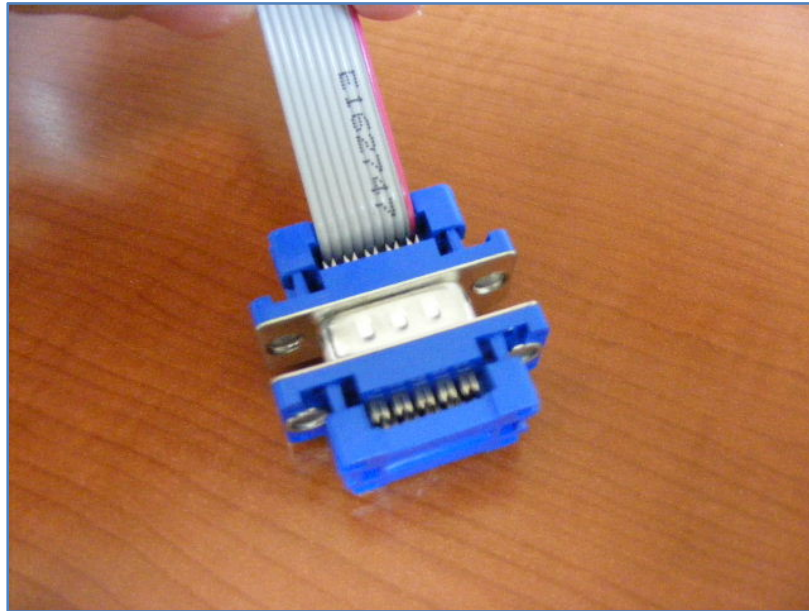


2. Press them together as shown

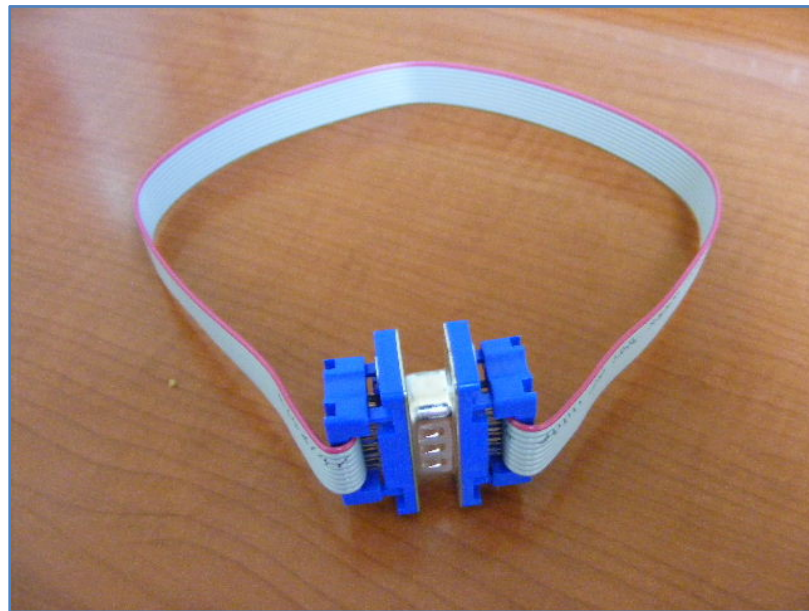




3. Place the 9 conductor ribbon cable into the female DB-9 connector as shown, making sure that the conductors in the ribbon cable fit into the 'V' of each pin. Leave about 2mm of ribbon overhang on the back side.

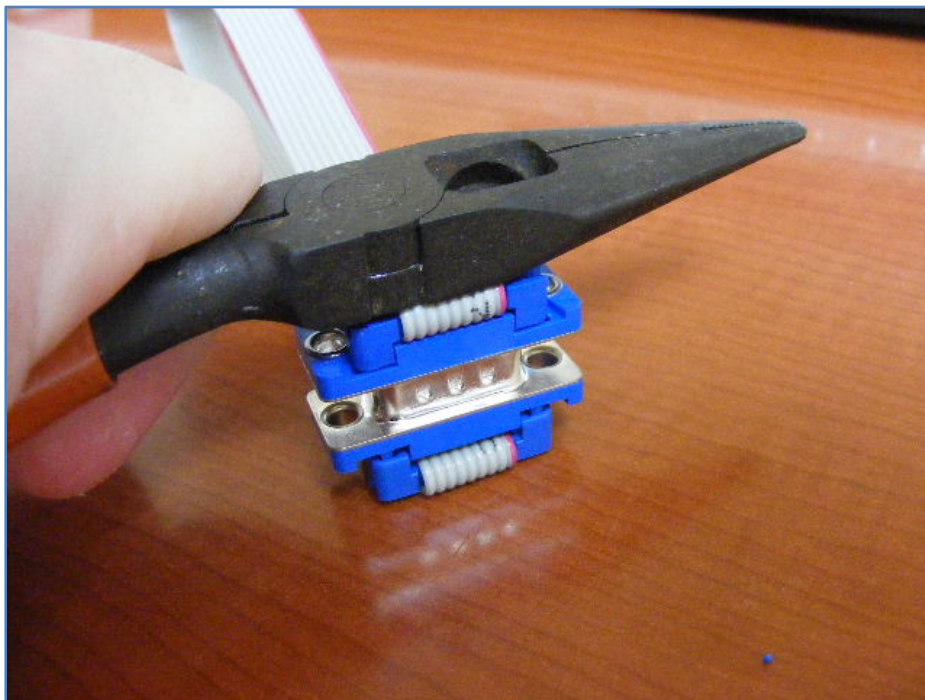
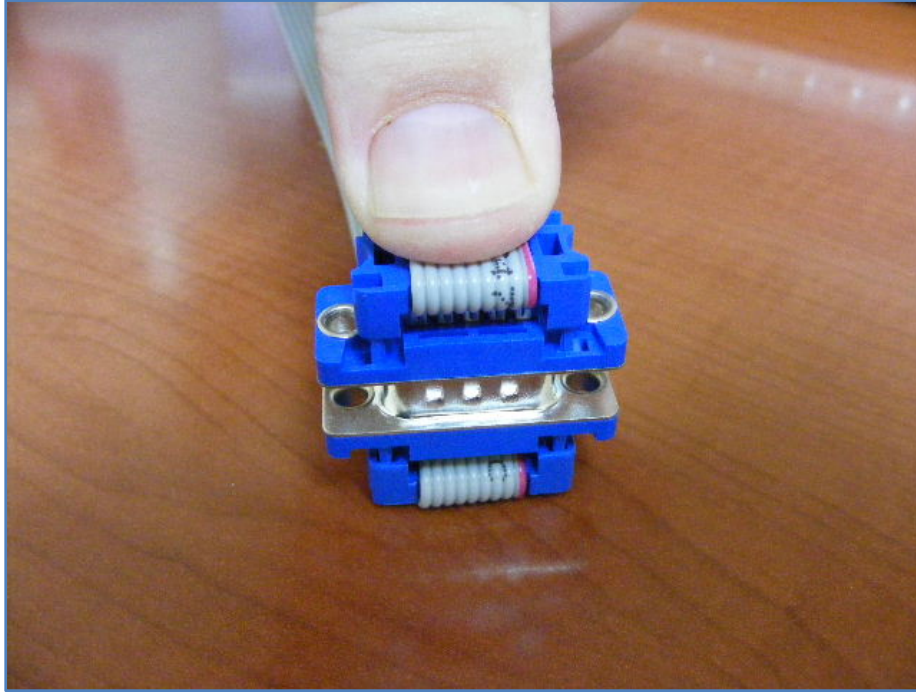


4. Wrap the ribbon cable around, and place the other end through the male DB-9 connector as shown, again making sure that the conductors in the ribbon cable fit into the 'V' of each pin. Leave about 2mm of ribbon overhang on the back side





5. Using your thumb, or a rigid, flat tool, press the two DB-9 connectors together. This will press the ribbon cable into the connector pins, ensuring a good connection.





6. Your serial cable is now complete. You can disconnect the ends, and use it appropriately. You can also trim the excess ribbon cable off if you so desire.

